

# Making of a Christmas Tree

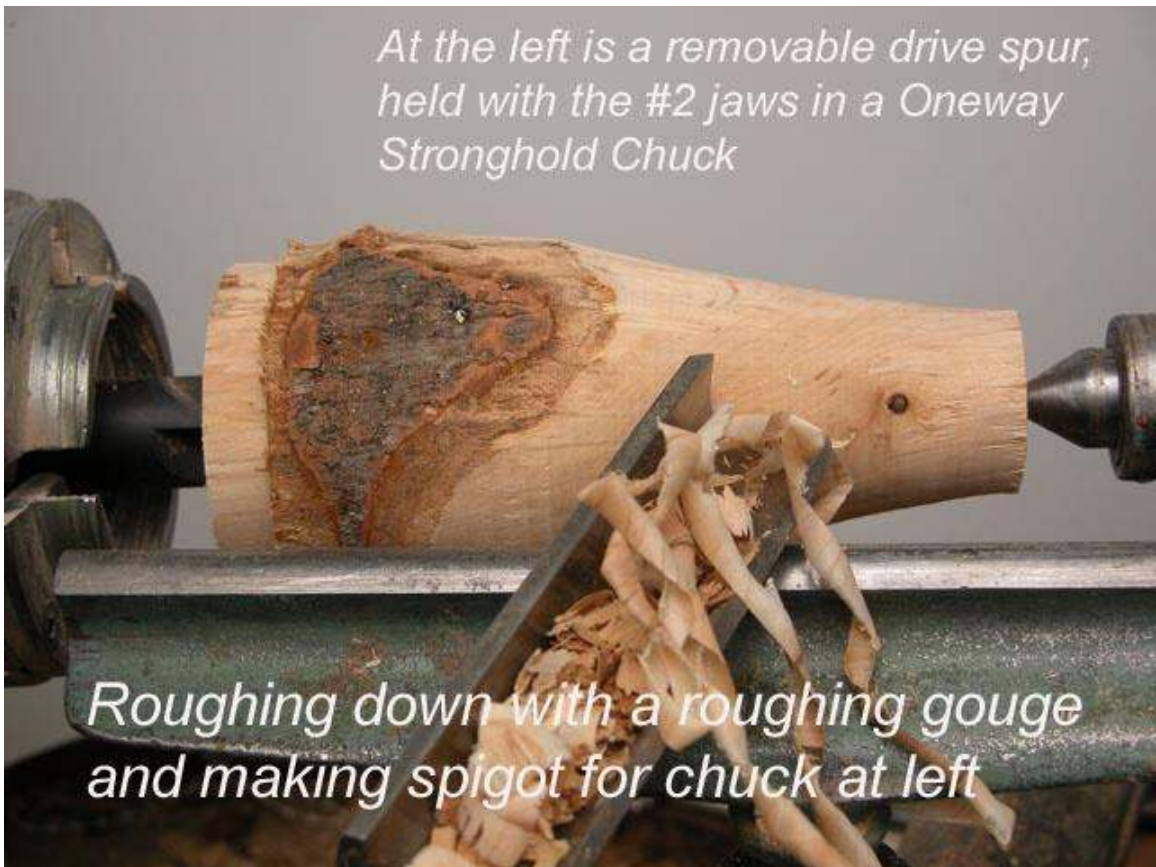


by

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*Raw tree limb between centers  
Approximately 4" dia x 7" long*



*At the left is a removable drive spur,  
held with the #2 jaws in a Oneway  
Stronghold Chuck*

*Roughing down with a roughing gouge  
and making spigot for chuck at left*



*Mounted in chuck and cleaning / finish cut  
with 1 1/4 " Oval Skew*



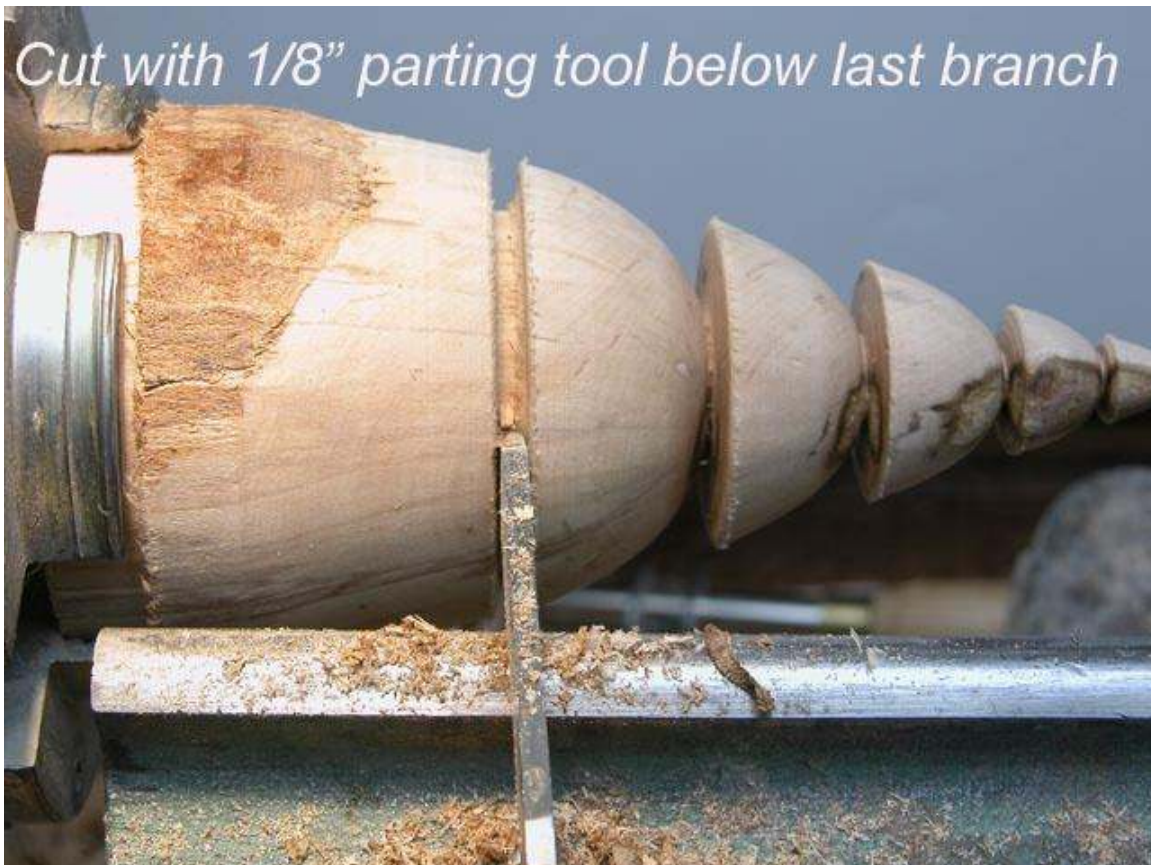
*Entry cut and start of cutting branches  
with long point of 1 1/4" oval skew*

*Top of branches , finish cut with short point and center of oval skew.*



*Ensure that the "trunk" size remains constant or larger towards the bottom of the tree*

*Cut with 1/8" parting tool below last branch*



*Cutting bottom of tree with 3/8" Bowl gouge  
(Make finish cut)*



*Undercutting of lower branches with 1/8" parting tool*



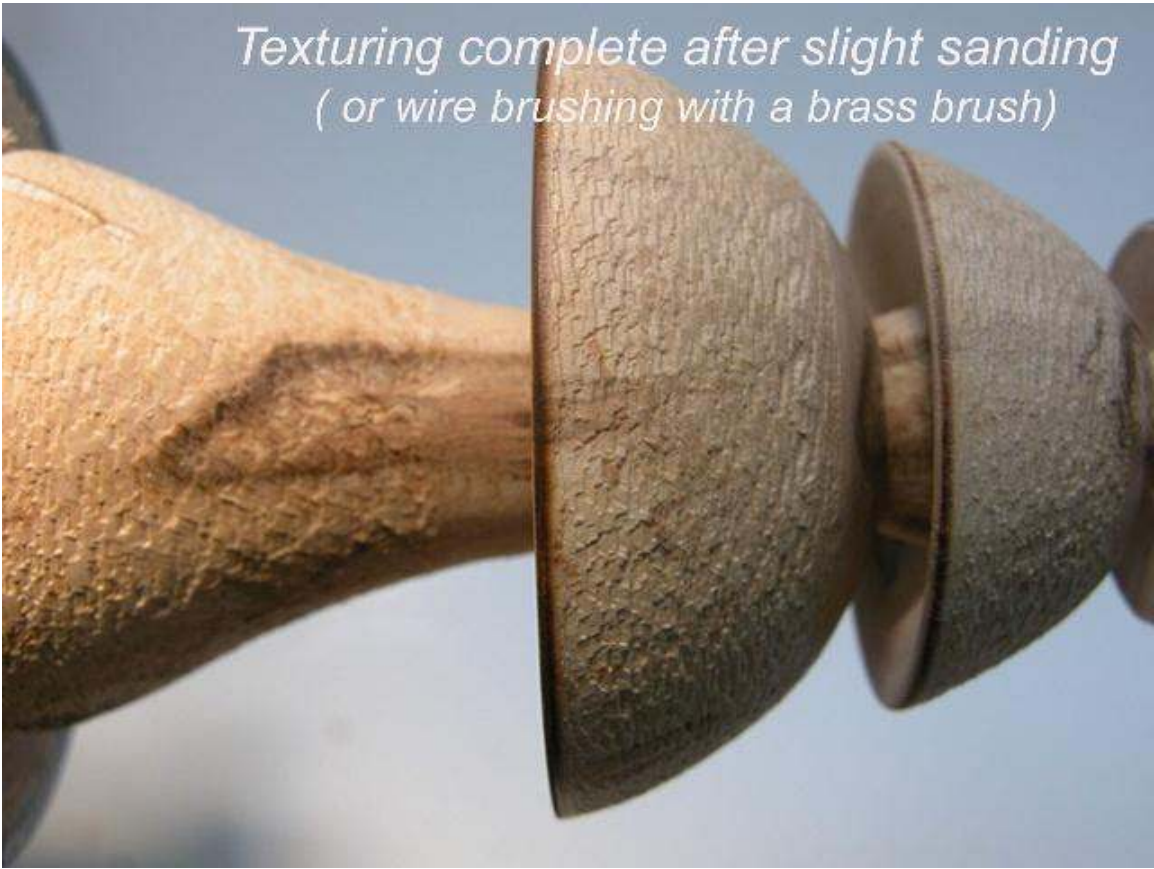
*Finished tree after touch-up sanding.  
Pressure at the outer rim of the branch  
creates dark burn marks as decoration.*



*Texturing with the "Sorby" texturing tool  
( pointed wheel )*



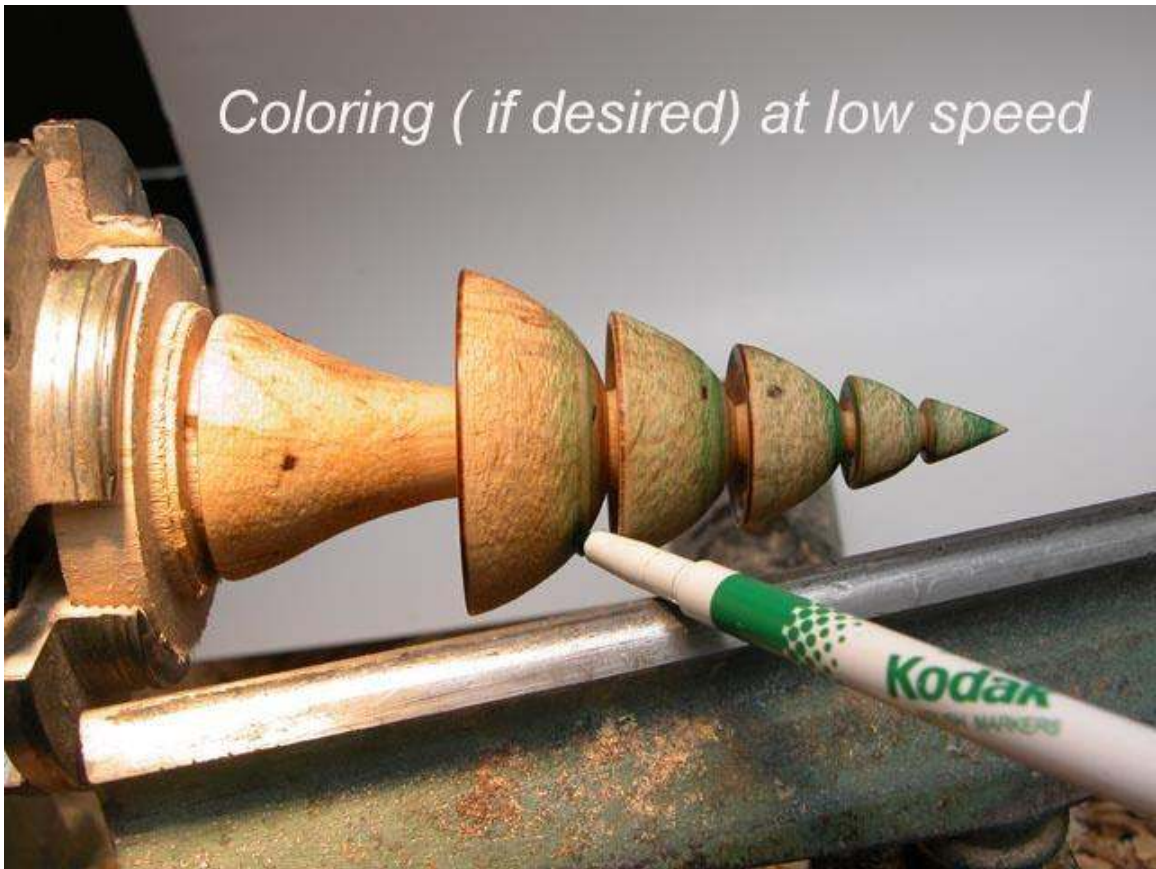
*Texturing complete after slight sanding  
( or wire brushing with a brass brush)*



*Application of "Mylands"  
friction polish on the  
rotating piece and  
polishing at high speed  
with soft paper towel.*



*Coloring ( if desired) at low speed*



*Parting off with a skew and last step  
in making this tree.*

